



TRI-BUILT® 250HT SELF-ADHERED UNDERLAYMENT

TRI-BUILT® 250HT is a self-adhering composite underlayment that consists of fiberglass-reinforced rubberized asphalt laminated to an impermeable film layer to provide dual-barrier moisture protection. Withstanding temperatures of up to 250°F (121°C), TRI-BUILT® 250HT is ideal for use under metal and mechanically fastened tile roofs and provides unsurpassed protection from water penetration caused by wind-driven rain and ice dams.

FEATURES AND BENEFITS

- Protects the roof structure from water seepage caused by ice dams and wind-driven rains
- Seals around roofing nails, staples and screws
- Split-release film provides easier, faster installation
- Resists cracking, drying and rotting, providing long-term waterproofing performance and low lifecycle cost
- Concealed waterproofing system will not detract from the architectural aesthetics of the primary roofing system
- Withstands temperatures of up to 250°F without degradation of the adhesive and allows up to 180 days exposure time

STORAGE

TRI-BUILT® 250HT roofing underlayment rolls should be stored on end, under cover and in areas where the temperature is between 50° and 100°F (10° and 38°C). Do not double-stack pallets.

WARRANTY

TRI-BUILT® products are backed by TRI-BUILT's industry-leading warranty. TRI-BUILT® products will display optimal performance when stored under recommended conditions and used within one year of date of manufacture. Please see TRI-BUILT® 250HT TEN YEAR WATERMARK MATERIAL WARRANTY form for complete warranty details. Product installed after one year of date of manufacture is not covered under defect warranty.



STANDARDS

- UL Classified
- ICC-ES ESR #1556
- 2009, 2012, and 2015 International Building Code™
- Florida Building Code Approved Product #6785
- Meets ASTM D1970
- ASTM E108/UL 790 Class A Fire Resistance
- 2016 California Green Building Standards, Title 24
- 2015, 2012 and 2008 ICC 700 National Green Building Standard

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INSTALLATION

TRI-BUILT® 250HT underlayment is applied when the roof deck is dry and the substrate temperature is 50°F (10°C) or higher. At temperatures below 50°F, nailing or priming should be used to temporarily hold the membrane in place while adhesion develops. This product is designed to be covered with the primary roofing system and should not be exposed to sunlight for more than 180 days.

Substrate must be free of any moisture. If moisture is present, it may inhibit adhesion. Prepare the roof deck by removing all loose objects, dirt, dust and debris. For re-roofing applications, remove all old materials from the roof deck in the area to be covered with TRI-BUILT® 250HT underlayment. Replace water-damaged sheathing and sweep roof deck thoroughly.

PRIMING

Priming is not required on clean, dry wood, metal or most polyisocyanurate surfaces (polyiso paper facer does require priming). Masonry and exterior gypsum boards (such as DensDeck®) should be primed using an appropriate primer or adhesive. Some rigid insulation boards with porous or dusty surfaces may require priming to promote initial adhesion. Priming is required on all substrates when air or substrate temperatures are below 50°F (10°C). Adhesives such as CCW-702, CCW-702WB, CAV-GRIP™ and CCW-AWP are approved for use with TRI-BUILT® products. Refer to your local building codes to determine acceptable product for use in your region.

Selection of roof deck or insulation substrate and/or use of a primer or adhesive are the responsibility of the architect, specifier or roofing contractor to determine based on the roof assembly and environmental conditions.

VALLEYS, HIPS & RIDGES

Cut TRI-BUILT® 250HT underlayment into manageable lengths. Align over the center of the valley, hip or ridge. Remove release film. Press the middle of the membrane first before working toward the edges. For open valleys, cover TRI-BUILT® 250HT roofing underlayment with metal valley liners.

EAVES & RAKES

Cut TRI-BUILT® 250HT underlayment into 10–15' pieces. Remove 2–3' of release film and align the edge of the membrane, sticky side down, so it overhangs the drip edge by 3/8" (10 mm). Continue to remove release film and press as you move across the roof. Use a hand roller and/or hand pressure to press into place. Overlap end laps a minimum of 6". TRI-BUILT® 250HT roofing underlayment should reach a point 2' inside the interior wall line. Local codes may require additional courses. If additional courses are required, the top lap must be at least 3½".

DRIP EDGES

At the rake edge, apply TRI-BUILT® 250HT underlayment first and place drip edge on top. At the eave, apply drip edge first and place TRI-BUILT® 250HT roofing underlayment on top of the drip edge so that it overhangs drip edge by 3/8" (10 mm).

METAL ROOF UNDERLAYMENT

Under water-shedding metal roof systems or low-slope metal roofs with a minimum ½" slope, start at the low point

and apply TRI-BUILT® 250HT over the full surface of the roof deck. Review the metal roofing manufacturer's instructions for limitations and precautions. Beginning at the eaves, apply TRI-BUILT® 250HT from the low point to the high point of the roof, running the roll horizontally.

LAP EDGES

Lap edge seams should be hand rolled to ensure maximum adhesion.

LIMITATIONS

- TRI-BUILT® 250HT should be installed when air, roof deck and membrane temperatures are at or above 50°F (10°C)
- TRI-BUILT® 250HT should not be left exposed to sunlight for more than 180 days
- TRI-BUILT® 250HT membrane should not be folded over the roof edge unless protected by a gutter or other flashing materials
- The primary roof system must be ventilated to prevent excessive moisture build-up in the interior structure
- Use caution during the installation of the membrane as it may become slippery when wet or covered with frost
- TRI-BUILT® 250HT should not be used in contact with PVC material
- TRI-BUILT® 250HT is not approved for use in foam set tile applications

PRODUCT SPECIFICATIONS		
PHYSICAL PROPERTIES		
Surface	White Base Film with Blue Anti-Skid Texture	
Membrane	Rubberized Asphalt–Reinforced	
PRODUCT CHARACTERISTIC	UNITS	RESULTS
Roll Length	feet	66
Roll Weight	lbs	65
Roll Size	sq ft	198
Roll Width	inches	36
TYPICAL PERFORMANCE PROPERTIES	TEST METHOD	RESULTS
Thickness	ASTM D1970	62 mils
Low Temperature Flexibility	ASTM D1970	-25°F
Adhesion to Plywood at 75°F	ASTM D1970	30 lbs/ft
Lap Seam Adhesion at 75°F	ASTM D1970	40 lbs/ft
Sealability Around Nail	ASTM D1970	Pass
Slip Resistance	ASTM D1970	Pass
Thermal Stability	ASTM D1970	Pass
Moisture Vapor Permeance	ASTM D1970	0.03 perms
Water Absorption	ASTM D1970	0.4%
Maximum Load Machine Direction	ASTM D1970	50 lbs/in
Maximum Load Transverse Direction	ASTM D1970	30 lbs/in
Elongation at Break Machine Direction	ASTM D1970	60%
Elongation at Break Transverse Direction	ASTM D1970	80%
Tear Resistance Machine Direction	ASTM D1970	85 lbs
Tear Resistance Transverse Direction	ASTM D1970	60 lbs
PACKAGING INFORMATION		
Boxes (rolls) per pallet		25



MADE IN THE USA